

BERNINA Embroidery Software V7.0T - Fabric Settings Table

Fabrics	Category	Step Length	Step Spacing	Satin Auto-spacing	Underlay				Pull Compensation	Stabilizer	
					Type	Layer 1 Stitch Length	Layer 1 Stitch Spacing	Layer 2 Stitch Length		Layer 2 Stitch Spacing	Topping
F1 Knit Light Weight		T-shirts									
Lettering				92%	Center Walk	2.2			0.25	Wash Away	Poly Mesh x 2
Narrow Satin				90%	Center Walk + Edge Walk	2.2		2	0.25	Wash Away	Poly Mesh x 2
Wide Satin				90%	Edge Walk + Zigzag	2		5	0.25	Wash Away	Poly Mesh x 2
Step		4	0.4		Step	3	2		0.2	Wash Away	Poly Mesh x 2
F2 Knit Medium Weight		Polo shirts/Pique									
Lettering				92%	Center Walk	2.2			0.25	Wash Away	Poly Mesh x 2
Narrow Satin				90%	Center Walk + Edge Walk	2.2		2	0.25	Wash Away	Poly Mesh x 2
Wide Satin				90%	Edge Walk + Zigzag	2		5	0.25	Wash Away	Poly Mesh x 2
Step		4	0.4		Step	4	2.5		0.2	Wash Away	Poly Mesh x 2
F3 Knit Heavy Weight		Fleece/Sweatshirts									
Lettering				92%	Center Walk	2.2			0.35	Wash Away	Poly Mesh or Cut Away x 2
Narrow Satin				90%	Edge Walk + Zigzag	2		5	0.35	Wash Away	Poly Mesh or Cut Away x 2
Wide Satin				87%	Edge Walk + Double Zigzag	2		12.7	0.35	Wash Away	Poly Mesh or Cut Away x 2
Step		3.8	0.35		Step	4	2.5		0.25	Wash Away	Poly Mesh or Cut Away x 2
F4 Terry Medium Weight		Hand towels									
Lettering				92%	Center Walk	2.2			0.25	Wash Away	Poly Mesh or Cut Away x 2
Narrow Satin				90%	Edge Walk + Zigzag	2		5	0.25	Wash Away	Poly Mesh or Cut Away x 2
Wide Satin				90%	Edge Walk + Double Zigzag	2		12.7	0.25	Wash Away	Poly Mesh or Cut Away x 2
Step		4	0.35		Step + Step	4	3.5	4	0.25	Wash Away	Poly Mesh or Cut Away x 2
F5 Terry Heavy Weight		Bath towels and robes									
Lettering				92%	Center Walk	2.2			0.25	Wash Away	Poly Mesh or Cut Away x 2
Narrow Satin				90%	Edge Walk + Zigzag	2		5	0.25	Wash Away	Poly Mesh or Cut Away x 2
Wide Satin				90%	Edge Walk + Double Zigzag	2		12.7	0.25	Wash Away	Poly Mesh or Cut Away x 2
Step		4	0.35		Step + Step	4	3.5	4	0.25	Wash Away	Poly Mesh or Cut Away x 2
F6 Woven Light Weight		Batist/Satin/Silk									
Lettering				117%	Center Walk	2.2			0.2	Wash Away	Light Weight Tear Away
Narrow Satin				108%	Edge Walk	2			0.2	Wash Away	Light Weight Tear Away
Wide Satin				100%	Edge Walk + Zigzag	2		5	0.25	Wash Away	Light Weight Tear Away
Step		4.2	0.5		Step	4.2	5		0.4	Wash Away	Light Weight Tear Away
F7 Woven Medium Weight		Cotton/Muslin/Polyester									
Lettering				90%	Center Walk	2			0.2		Poly Mesh or Cut Away x 2
Narrow Satin				90%	Center Walk	2			0.2		Poly Mesh or Cut Away x 2
Wide Satin				90%	Edge Walk + Zigzag	2		3.6	0.2		Poly Mesh or Cut Away x 2
Step		4	0.4		Edge Walk + Step	2		3.6	0.2		Poly Mesh or Cut Away x 2
F8 Woven Heavy Weight		Twill/Drill/Denim									
Lettering				98%	Center Walk	2.2			0.2	(Wash Away)	Poly Mesh or Cut Away x 2
Narrow Satin				96%	Center Walk + Edge Walk	2.2		2	0.2		Poly Mesh or Cut Away x 2
Wide Satin				92%	Edge Walk + Double Zigzag	2		12.7	0.2		Poly Mesh or Cut Away x 2
Step		4	0.4		Step	4	2.5		0.17		Poly Mesh or Cut Away x 2