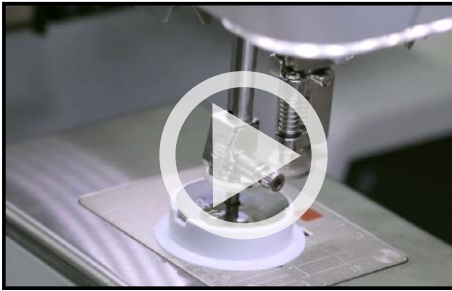
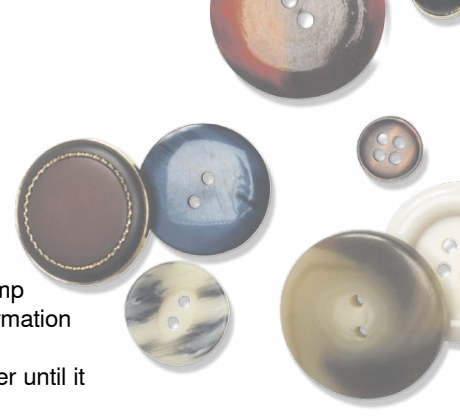




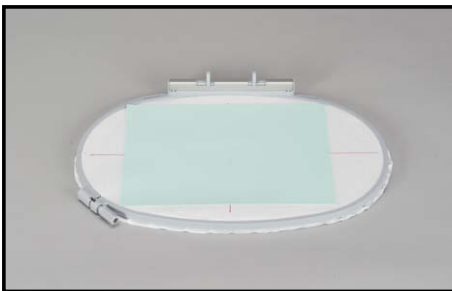
# CrystalWork



- Loosen the needle clamp and remove the needle from your machine and replace with the punch stamp according to the size of crystal. (Refer to color information on your screen for first crystal size.)
- Push punch stamp all the way into the needle holder until it stops and tighten the needle bar screw.
- Replace presser foot with foot #48.
- Place the CrystalWork container on the stitch plate with the positioning pin in the center hole.
- Place the appropriate size die plate onto the container. (Will match the punch stamp size.)
- Turn wheel to lower punch stamp and check to make sure the container lines up correctly.



- Hoop parchment paper upside down and trim all excess from edges.



- Cut out a piece of Template foam slightly larger than your design.
- Peel off backing and place transfer foam sticky-side-down on to the top of the parchment paper in the center of your hoop.

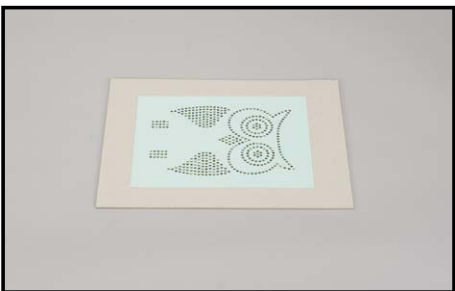


- Place hoop on machine and punch the first color change.
- Remove hoop and empty container. (Step 1)
- Replace die plate with the next size of crystal, and replace punch stamp with the next size as well. (Step 2)
- Place hoop back on machine and punch the next color change. (Step 3)
- Repeat steps 1-3 until design is finished.

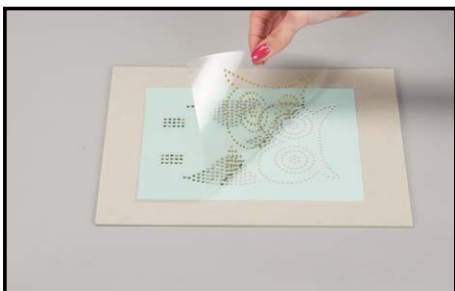
**Tip:** Check back of parchment paper between each color change and remove any stray dots that may be stuck to the paper.



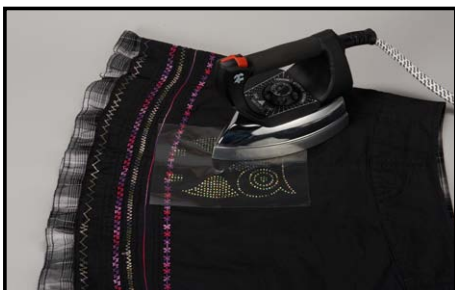
- Slowly peel template foam off of parchment paper and place on a piece of cardboard or other backing board.
- Pour the largest size of crystals used in the design onto the template and use the crystal wand to push them into place. (Step 4)



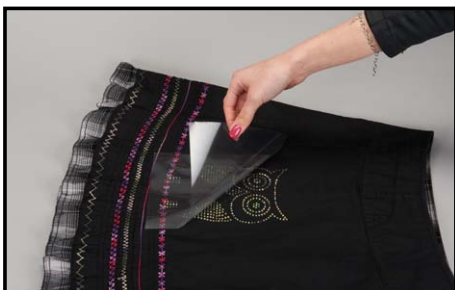
- Make sure all holes of that size are filled, and all crystals are facing upright. (Step 5)
- Repeat steps **4** and **5** with every size, continuing with the next largest progressing to smaller sizes.
- Once all holes in the template are filled with the correct and size crystals, check to make sure crystals are all facing up, and clear off any stray crystals from the area.
- Cut out a piece of Silicone transfer tape slightly larger than the design.
- Peel off backing and place tape sticky-side down on to the crystal template.
- Push down on each crystal to make sure it is stuck to transfer tape.



- Slowly peel transfer tape off of the template, the crystals should come up with the tape.



- Place the transfer tape with crystals on it sticky-side-down onto your project.
- Place two layers of fabric between your iron and the transfer. Press iron (on high) down on your transfer for approximately 15 seconds. If your transfer is larger than the iron, move the iron to un-heated crystals after 15 seconds and repeat.



- Wait several minutes until transfer has cooled completely before peeling transfer tape off.

